



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

DSI 9819-011
Job Sheet 192299



Part No: DSI 9819-011

Job Qty: 1 pcs

Part Name: Basket Strut Upgrade



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/21/19

Job Tracking No:

Created By: Linda Lacelle

Due Date: 3/21/19

Description:

Note: DSI9819 REV.A-PRELIM IPP REV:A 19.01.30 NEW ISSUE DD VERF:JFS IPP REV:B 19.03.20 NEW PRELIM
REV.A DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		3/21/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S164828



Part: DSI 9819-011

Job No: 192299

Serial No/Batch: S164828

Revision: A - PRELIM

Inspector:

Exp Date:

Instructions:

Date: 03/21/19

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120	QC 4	1 pcs	3/21/19	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
130	Packaging 3-1 - Stock - B4B	1 pcs	3/21/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	3/21/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	3/21/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
Part Op 110 - (Pick Kit) Descriptions: 120 - (QC4- 100% Inspect kits for completeness) 130 - Identify and pack for shipping as per PPP DSI 9819-011 Location: _____ 135 - Photocopy blue file and create labels as per PPP DSI 9819-011 chg 001 140 - (QC21- Final Inspection - Work Order Release)						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310-4	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5082964.
AN4-13	Bolt	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	M107936.
DSI 9819-011	Basket Strut Upgrade	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5152167
MS24665-285	Cotter Pin	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	F9003.
NAS1149D0463J	Washer	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5157445
NAS1149FN632P	Washer	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5053954

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN310-4	1	105	0
	AN4-13	1	98	0
	DSI 9819-011	1	1	0
	MS24665-285	1	78	0
	NAS1149D0463J	1	6,362	0
	NAS1149FN632P	1	97	0

Part Specifications

Specifications could not be found.

Plex 3/21/19 7:27 AM dart.lacelle.linda

4.0 Updated Parts List

For D117-837-011 @ CHG 006, Parts List in ICA-D117-837 and IIN-D117-837 should be updated as follows:

Qty -011	Part Number	Description
X	D117-837-011	HELI-UTILITY-BASKET, LH/RH
1	D117-837-111	BASKET PROVISION MOUNTING KIT
1	D4784-011	BASKET ASSEMBLY, HEAVY DUTY, LH/RH
4	D5106-041	BRACKET ASSEMBLY
4	D5253-1	SHIM
1	D5705-041	STRUT ASSEMBLY (REPLACES D5203-041)
2	D5705-5	SPACER
1	D5706-041	BRACKET ASSY (REPLACES D5204-1)
1	D5706-3	BRACKET (REPLACES D5205-1)
1	D5708-1	CLIP
2	AN3-14A	BOLT
1	AN310-4	NUT, CASTELLATED
4	AN4-12A	BOLT
1	AN4-13	BOLT
4	AN4-13A	BOLT
2	MS21042L3	NUT
4	MS21042L4	NUT
1	MS24665-285	COTTER PIN
4	NAS1149D0363J	WASHER
8	NAS1149D0416J	WASHER
1	NAS1149D0463J	WASHER
1	NAS1149F0832P	WASHER
2	NAS1149FN632P	WASHER
1	NAS1738B-4-2	RIVET

For D117-837-011 @ CHG 005, the DSI 9819-011 Basket Strut Upgrade is available from Dart.

Qty -011	Part Number	Description
X	DSI 9819-011	BASKET STRUT UPGRADE
1	D5705-041 ✓	STRUT ASSEMBLY (REPLACES D5203-041)
2	D5705-5 ✓	SPACER
1	D5706-041 ✓	BRACKET ASSY (REPLACES D5204-1)
1	D5706-3 ✓	BRACKET (REPLACES D5205-1)
1	D5708-1 ✓	CLIP
2	AN3-14A ✓	BOLT
1	AN310-4	NUT, CASTELLATED
1	AN4-13	BOLT
2	MS21042L3 ✓	NUT
1	MS24665-285	COTTER PIN
4	NAS1149D0363J	WASHER
1	NAS1149D0463J	WASHER
2	NAS1149FN632P	WASHER
1	NAS1738B-4-2	RIVET

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

Part	Qty
AN4-13A	1
	2
	1

New

No change

New

No change

No change

No change

No change

No change

No change

No change

No change

No change

No change

No change

No change

No change

No change

No change

No change

No change

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C

N/C